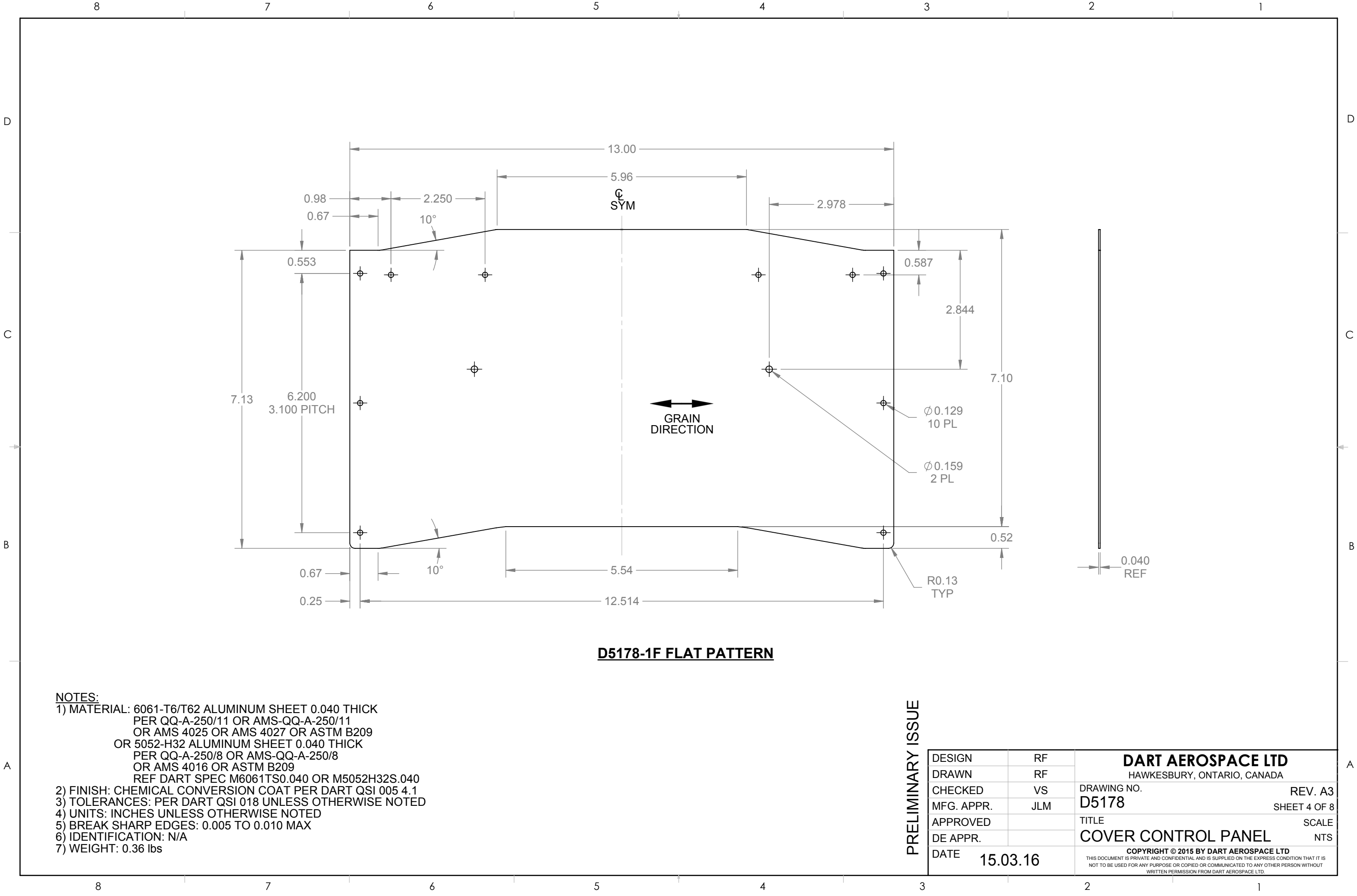


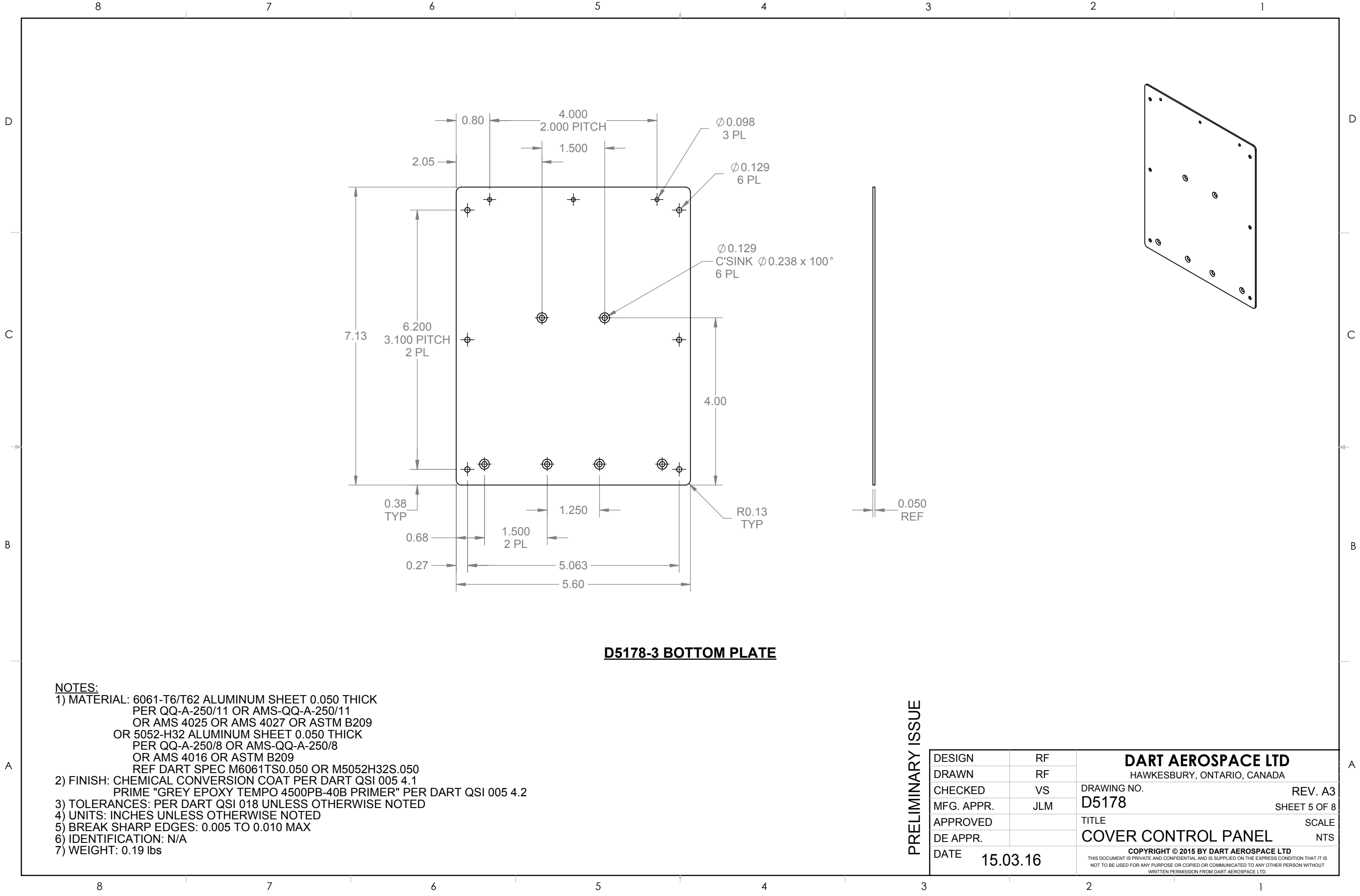
**D5178-1 MAIN BODY**  
(REPLACE ERA P/N 41228-603-002-003)

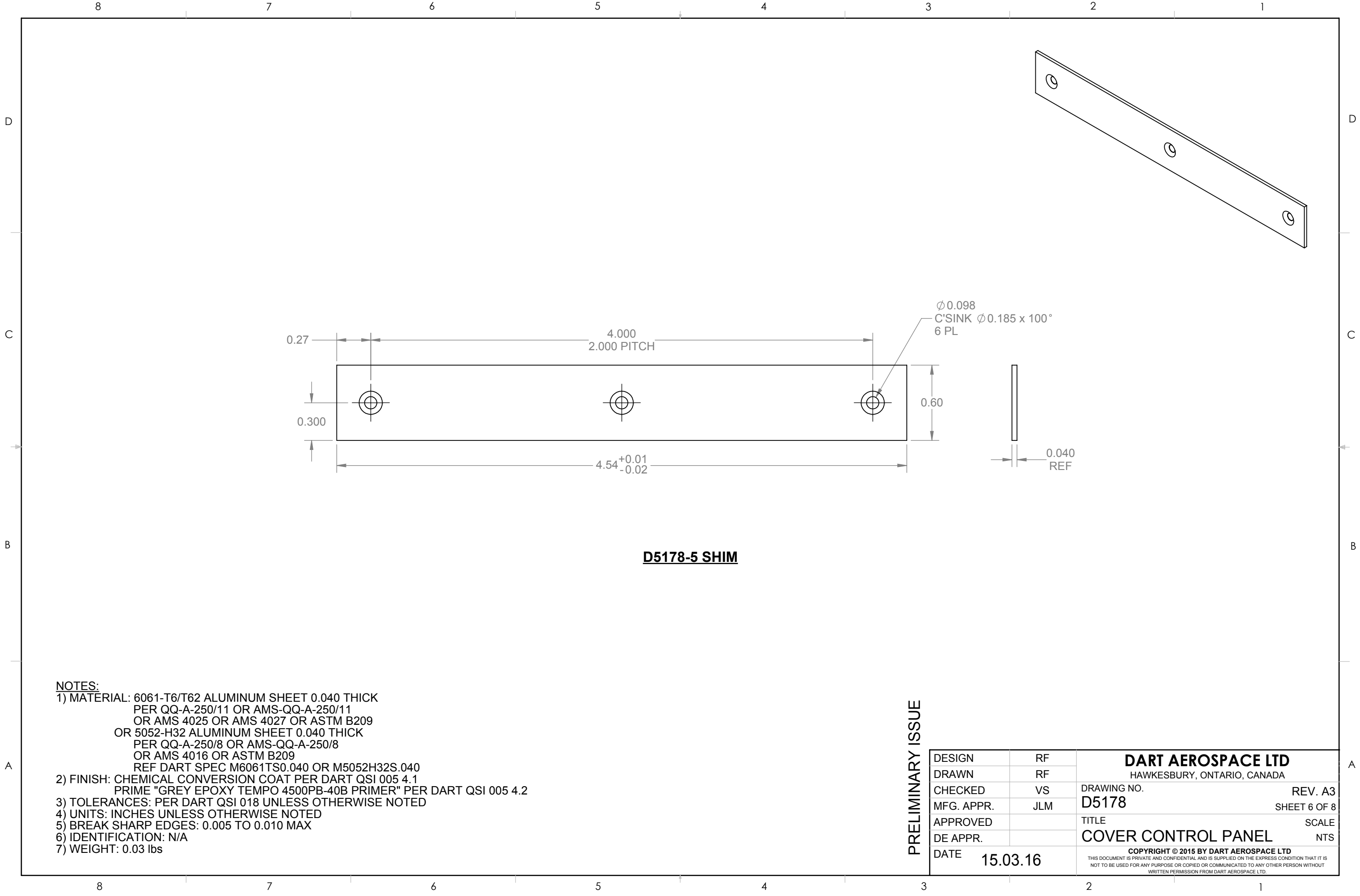
- NOTES:**
- 1) MATERIAL: MAKE FROM D5178-1F
  - 2) FINISH: PRIME "GREY EPOXY TEMPO 4500PB-40B PRIMER" PER DART QSI 005 4.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.36 lbs

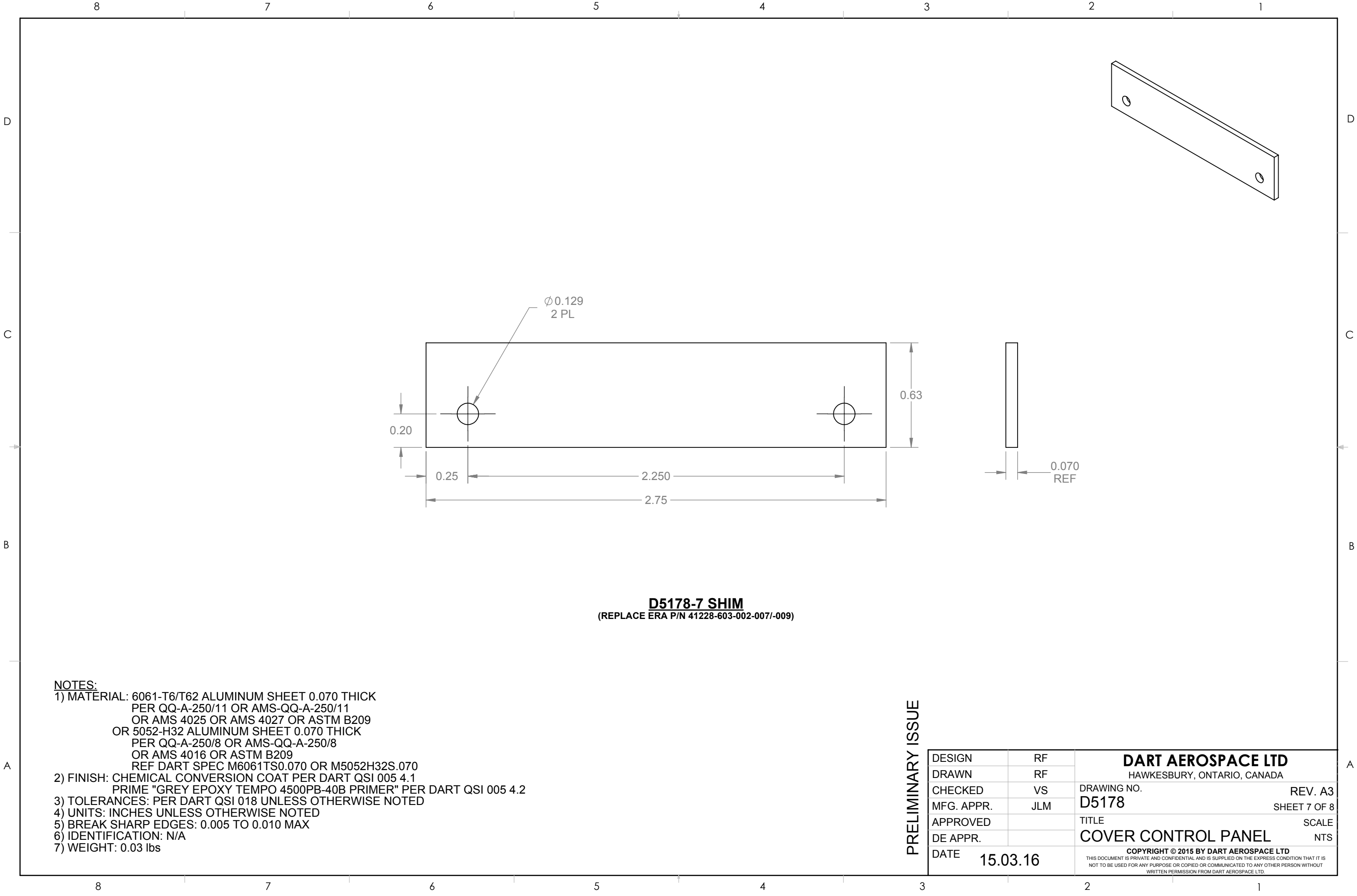
PRELIMINARY ISSUE

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. <b>D5178</b>	REV. A3
MFG. APPR.	JLM	SHEET 3 OF 8	
APPROVED		TITLE	SCALE
DE APPR.		<b>COVER CONTROL PANEL</b>	NTS
DATE	15.03.16	<small><b>COPYRIGHT © 2015 BY DART AEROSPACE LTD</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	









**D5178-7 SHIM**  
(REPLACE ERA P/N 41228-603-002-007/-009)

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.070 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
OR 5052-H32 ALUMINUM SHEET 0.070 THICK  
PER QQ-A-250/8 OR AMS-QQ-A-250/8  
OR AMS 4016 OR ASTM B209  
REF DART SPEC M6061TS0.070 OR M5052H32S.070
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME "GREY EPOXY TEMPO 4500PB-40B PRIMER" PER DART QSI 005 4.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.03 lbs

PRELIMINARY ISSUE

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A3
MFG. APPR.	JLM	<b>D5178</b>	SHEET 7 OF 8
APPROVED		TITLE	SCALE
DE APPR.		<b>COVER CONTROL PANEL</b>	NTS
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